METHOD AND SYSTEM FOR MANAGING AND QUERYING GENE EXPRESSION DATA ACCORDING TO QUALITY

5   RELATED APPLICATIONS

This application claims benefit of the priority of U.S. Provisional Patent Application No. 60/399,727 filed August 1, 2002, the disclosure of which is incorporated herein by reference in its entirety.

10   FIELD OF THE INVENTION

The present invention relates generally to a method and system for managing the quality control process in the analysis of gene expression data from DNA probe arrays. More particularly, but not by way of limitation, the present invention relates to a centralized application involving enhanced functionality, permitting users to
15   query on numerous chip parameters, and display and arrange results on a flexible grid.

BACKGROUND OF THE INVENTION

To understand gene function, it is helpful to know when and where it is expressed, and under what circumstances the expression level is affected. Beyond
20   questions of individual gene function are also questions concerning functional pathways and how cellular components work together to regulate and carry out cellular processes. Addressing these questions requires the quantitative monitoring of the expression levels of very large number of genes repeatedly, routinely and reproducibly, while starting with a reasonable number of cells from a variety of
25   sources and under the influences of genetic, biochemical and chemical perturbations.

In order to maximize confidence in gene fragment estimates using oligonucleotide microarrays such as the Affymetrix GeneChip® microarrays, it is necessary to identify arrays that are contaminated with artifacts not representative of expression levels of the fragments of interest. Obtaining reliable estimates of gene
30   expression from raw measurements on microarrays presents several problems due to background contributions, non-specific probe response, possible variation in probe sensitivities and possible non-linear responses of the probes to transcript concentration. While it is recognized that quality control measures should be

implemented in generating gene expression data, existing quality control techniques employ limited functionality. These processes lack effective centralized applications to flexibly display search results, process large amounts of data, illuminate the differences between data sources, and automatically identify and address problems.

5   In many prior art techniques, quality control (QC) has been based upon visual evaluations by a live inspector. A book of standard defective images is assembled and used for comparison for the image under inspection. Basically, the inspector would look for probe level deviations from the expected behavior, then total the number of potentially defective probes across the entire chip to determine whether to

10   pass or fail that chip. Such manual inspection procedures raise a number of problems including, but not limited to: 1) the large number of operator hours are required; 2) the nature of the inspection makes it highly subjective; 3) there can be a continuum between gross artifacts and no artifacts which can affect an operator's decision to flag an array; and 4) certain artifacts such as grid misalignment are difficult to detect

15   visually.

One of the early approaches for instrument-based detection of these defects involved the use of thresholds for brightness and dimness, which was one of the simpler tests. However, some of the images can be very uneven in the background and non-uniform such that the overall signal intensity alone may not be a good test.

20   As a result, other comparisons have been utilized, including evaluation of lines, ratios and profiles.

One of the more critical metrics in assessing a genome chip is the overall chip brightness involving an estimate of the background noise on the chip. The overall chip brightness provides a basis for an automatic pass or fail.

25   A widely used quality metric for gene expression data involves the use of mismatch (MM) control probe pairs that are identical to their perfect match (PM) partners except for a single base difference in a central position. The MM probe pairs act as specificity controls that allow the direct subtraction of both background and cross-hybridization signals, and allow discrimination between "real" signals and those

30   resulting from non-specific or semi-specific hybridization. (Hybridization of the intended RNA molecules should produce a larger signal for the PM probes than for the MM probes, resulting in patterns that are highly unlikely to occur by chance. The

pattern recognition rules are codified in analysis software.) In the presence of even low concentrations of RNA, hybridization of the PM/MM pairs produces recognizable and quantitative fluorescent patterns. The strength of these patterns directly relates to the concentration of the RNA molecules in the complex sample. Thus, PM/MM

5   probe sets should permit the determination of whether a signal is generated by hybridization of the intended RNA molecule. However, some research has shown that a certain percentage of the MM probes are consistently brighter than their corresponding PM probes, and that there is often intensity variation between adjacent MM probes, suggesting that the response of the MM probes may be too transcript-

10 specific to accurately measure background.

Using the PM/MM probe sets, a method has been described in which the expression levels of gene fragments may be modeled on an Affymetrix® GeneChip® microarray according to the following formula:

$$y_{ij} = PM_{ij} - MM_{ij} = \theta_i \phi_j + \varepsilon_{ij}, \tag{1}$$

15 where i is the index of the array, j is the index of the probe pair for the fragment under consideration, y_{ij} denotes the probe-pair difference, PM is the signal intensity, or value, of the PM probe and MM is the signal intensity, or value, of the MM probe. θ_i is the model-based expression index (MBEI) of the fragment in array i and ϕ_j is the derivative of the response of the jth probe for the fragment with respect to the MBEI.

20 ϕ_j is also referred to as the probe sensitivity index ("PSI") of probe j. ε_{ij} is the error term. Outliers identified according to this model are sometimes referred to as "Li-Wong outliers". (See Li, C. and Wong, W.H., "Model-based analysis of oligonucleotide arrays: Expression index computation and outlier detection", *PNAS* 98(1):31-36, 2001, which is incorporated herein by reference in its entirety.)

25 In view of the aforementioned problems with the MM probes, a different model for estimating gene expression levels using only PM probes was proposed by Li and Wong ("Model-based analysis of oligonucleotide arrays: model validation, design issues and standard error application", *Genome Biology* 2(8): research 0032.1-0032.11, 2001, which is incorporated herein by reference in its entirety.) That model

30 is

$$PM_{ij} = v_j + \theta_i \phi_j', \tag{2}$$

where v_j is the baseline response of probe pair j to non-specific hybridization, θ_i is the MBEI of the fragment in array i, and ϕ_j ' is the sensitivity of the PM probe or probe pair j. The parameter estimates are obtained by iteratively fitting θ_i and v_j, ϕ_j ', while treating the other set as known. This model does not take into account the

5   background structure which may vary independently of individual probes. Such background variation may be the result of defects such as haze and localized artifacts. As a result, both Li-Wong models can be somewhat limited in their reliability and accuracy.

The above-described metrics are not merely used for chip quality control

10   (QC), but may also be used for process validation and checking scanners, among other tests. If a process change does not affect the metrics, it is likely to not affect the quality. If it does affect the metrics, then there may be a corresponding impact on the quality of the expression data.

Accordingly, the need exists for an improved method and system to reliably

15   determine the quality of gene expression data obtained using microarrays and to exclude data that is unreliable, whether the poor quality results from defects on the microarrays themselves or from instrument-based errors. The present invention is directed to such a system and method.

20   SUMMARY OF THE INVENTION

It is an object of the present invention to provide a centralized application for viewing, masking and pass/failing DNA probe microarrays, or "chips", making use of the image processing (IP) metrics and limits.

It is another object of the present invention to incorporate automated image

25   processing metrics and limits into the QC process to provide quantitative measurements which can be used to establish the pass/fail status of a chip.

Still another object of the present invention is to provide a history and current status of experiments as they pass through the QC process, including problem detection and resolution.

30   Yet another object of the present invention is to provide methods for global and local evaluation within a single microarray and for multiple array evaluation for purposes of quality control.

In an exemplary embodiment, an automated system and method are provided for analyzing gene expression data obtained from a plurality of chips having mismatch (MM) probe pairs and perfect match (PM) probe pairs. Image data for a plurality of scanned microarrays is stored in a database along with a set of chip

5   parameters which includes one or more image processing metrics for quality control of the chip and a pass/fail status of the microarray as determined by these metrics. The user can search the database records according to one or more chip parameters. The image processing metrics include algorithms for removing local background effects from the probe measurements by determining a model for estimated

10   background using PM probe values. Other image processing metrics utilize a modified Robust Multi-array Averaging (RMA) applied to PM probes to assign weights to probes for determining overall quality of a microarray.

According to the present invention, a centralized application is provided for viewing, masking and pass/failing chips, and making use of the Image Processing (IP)

15   metrics and limits. One aspect of the invention is to provide an improved method and system for incorporating the automated IP metrics and limits into the Quality Control (QC) process in order to provide quantitative measurements which can be used to help establish the pass/fail status of a chip. Another aspect of the invention provides an improved method and system for providing a history and current status of experiments

20   as they pass through the QC process, including problem detection and resolution.

In an exemplary embodiment, the QC process occurs between the time that chips are scanned and the time the resulting gene expression data are published, e.g., stored in a database. In one embodiment, scanning of the microarray generates a DAT image file. A grid is automatically placed over the DAT file to demarcate each

25   probe cell, then the DAT file is analyzed. Following this analysis, a CEL file is generated containing probe intensity data associated with a position within an x, y coordinate field. The information for each file is recorded in a database, for example, the Affymetrix® ProcessDB database. Images are then visually inspected and assigned a "Pass" or "Fail" status. Approximately 5% of the passed images have

30   defects that need to be masked. If more than about 5% of the area on a chip contains defects, the chip is failed. After Visual Quality Control ("VQC"), and masking, if necessary, a CHP file is generated by the "Analysis" process. The CHP file contains

average intensity measurements for each gene or fragment on a chip. Following Analysis, the data are published.

In other embodiments, image processing is run on CEL files prior to visual QC in order to help evaluate image quality. Microarrays that fail most or all of the

5   prescribed metrics can be automatically failed, thus by-passing visual inspection. Microarrays that fail one or more metrics are visually inspected by the QC operator, who can double check for defects based on the failed metrics. Microarrays may be masked to exclude small defects from an otherwise good chip. By selecting an appropriate set of metrics with sufficiently rigorous pass criteria, it may even be

10   possible for microarrays that pass all of the prescribed metrics to by-pass visual inspection.

In further embodiments, in addition to visual QC and masking, several scripts are executed in the background as scheduled tasks. These scripts are used to move and copy files within the system and perform numerous validity and consistency

15   checks on files and database tables. The scripts verify that a database record exists for each file and that files exist for each database record. The scripts also check file sizes, creation dates and owners. Analysis, publishing, and importing of data are all done through scheduled scripts using, for example, the Affymetrix® LIMS 3 API. Backup and archiving are also scheduled scripts.

20   In an exemplary embodiment, the present invention is a centralized application capable of tracking the processes as a chip moves from registration and scan to publish and beyond. This application permits users to view experiments, mask experiments if necessary, set pass/fail status and fail reason if fail, correct problems, view any of a number of chip parameters including IP (image processing) metrics and

25   limits, query chip current status and/or history based on most of the preceding parameters, quickly reorder or hide columns, quickly sort multiple columns and print, or export all or part of the current display for further analysis, for example, using Microsoft Excel® or other third party software.

Other embodiments of the present invention include a lightweight, ActiveX®

30   component image viewer (from Microsoft Corporation, Redmond, Washington) where the metrics can be visualized more easily. The component image viewer provides additional capabilities including a stand-alone system which permits system

users to send images and run metrics on the images, displaying the metrics and limit information in a grid, even if the chips are not part of any LIMS system.

   A further embodiment of the present invention uses the actual gene expression values to determine if a chip should be passed or failed. Initially, the pass/fail status

5 of historic chips is used to establish acceptable limits for the IP metrics. Metrics are calculated for a set of passed chips and a set of failed chips and significance tests are used to detect statistically significant differences. Limits can be set to include most of the passed chips while excluding most of the failed chips; however, the process of setting the limits themselves can become a significant issue in determining which

10 metrics to use to define the limits.

   In one aspect of the invention, a method is provided for analyzing gene expression data obtained from a plurality of microarrays having a plurality of probes, wherein the plurality of probes includes mismatch (MM) probe pairs having a mismatch value and perfect match (PM) probe pairs having a perfect match value.

15 The method comprises the steps of: obtaining image data corresponding to scanned microarrays, the image data for each scanned microarray comprising an image corresponding to the scanned probe intensities, scan date, and at least one chip identifier; storing the image data for each scanned microarray in at least one database; applying an automated quality control process, comprising the steps of, in a processor,

20 processing the image data by applying at least a portion of a plurality of image processing metrics comprising algorithms adapted to identify one or more defects selected from the group consisting of haze, bright artifacts, dim artifacts, crop circles, snow, snow, misalignment, grid misalignment, high background intensity, saturation, scratches, cracks; flagging any identified defects; assigning a pass/fail status to each

25 microarray based upon identified defects, if any; storing the processed image data in the at least one database, the processed image data comprising the scanned probe intensities, the scan date, the at least one chip identifier, the pass/fail status, the applied image processing metrics, and the identified defects, if any ; providing a user interface for searching the at least one database by selecting at least one chip

30 parameter from the group consisting of scan date, the at least one chip identifier, the pass/fail status and the plurality of image processing metrics; and displaying the results of the search.

In another aspect of the invention, the quality metrics comprise a plurality of algorithms for detection of outliers resulting from commonly encountered defects. Among these quality metrics are algorithms for estimating background effects both locally, across a single chip and across multiple chips, allowing for probe data to be

5   normalized to remove background effects.

In another aspect of the invention, an automated system is provided for analyzing gene expression data obtained from a plurality of chips having a plurality of probes, wherein the plurality of probes includes mismatch (MM) probe pairs having a mismatch value and perfect match (PM) probe pairs having a perfect match value.

10   The system comprises: a database for storing image data for a plurality of scanned chips comprising an image corresponding to scanned probe intensities and a plurality of chip parameters corresponding to the scanned chip, wherein the chip parameters are selected from a group consisting of scan date, chip type, lot number, image processing metrics, and pass/fail status; a user interface for receiving a user query

15   comprising at least one chip parameter and for displaying information responsive to the query; a processor for processing the image data for quality control by applying at least one of a plurality of image processing metrics adapted to identify defects selected from the group consisting of haze, bright artifacts, dim artifacts, crop circles, snow, snow, misalignment, grid misalignment, high background intensity, saturation,

20   scratches, cracks, and for searching the database for records corresponding to the selected at least one chip parameter.

A further embodiment of the present invention provides a method for assessing the quality of gene expression data comprising the steps of: assessing the number of probe pairs having a mismatch value and a perfect match value, for which

25   the mismatch value is greater than the perfect match value; and assessing a ratio of the natural log of a mean intensity of non-control oligonucleotides to the natural log of an image fifth percentile.

Another embodiment of the present invention provides an automated method for masking a defective area on a chip, comprising the steps of: receiving an input

30   from a user to launch a masking application where the defective area is less than five percent of an image of the chip; providing a selection for a mask shape, wherein the mask shape is chosen from the group consisting of an ellipse and rectangle; receiving

an input from the user to enclose the defective area with the selected mask shape; displaying a query requesting a description of the defective area; receiving an input from the user providing the description; and load information regarding the defective area into a database.

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BRIEF DESCRIPTION OF THE DRAWINGS

Understanding of the present invention will be facilitated by consideration of the following detailed description of preferred embodiments of the present invention taken in conjunction with the accompanying drawings, in which like numerals refer to

10   like parts and in which:

FIG. 1 is a process flow diagram of an embodiment of the present invention;

FIG. 2 is an image processing workflow diagram of an embodiment of the present invention;

FIG. 3 is an exemplary screen shot of a main screen of an embodiment of the

15   present invention;

FIG. 4 is an exemplary screen shot of a filter screen of an embodiment of the present invention;

FIGS. 4A-F are sections of a spreadsheet illustrative of an embodiment of the present invention;

20   FIG. 5 shows a Chip Process table layout of an embodiment of the present invention;

FIG. 6 shows a controlled vocabulary table for processes of an embodiment of the present invention;

FIG. 7 shows an exemplary controlled vocabulary table for problems of an

25   embodiment of the present invention;

FIG. 8 shows an exemplary Chip table layout of an embodiment of the present invention;

FIG. 9 shows an exemplary Defect table layout of an embodiment of the present invention;

30   FIG. 10 shows an exemplary Defect ROI table layout of an embodiment of the present invention;

FIG. 11 shows an exemplary table of reasons for failing a chip or masking a region of an embodiment of the present invention;

FIG. 12 shows an exemplary table of fields used by an embodiment of the present invention;

5   FIG. 13 is a process flow diagram for an embodiment of the present invention; and

FIG. 14 is a process flow diagram for masking defective areas on a chip for an embodiment of the present invention.

10   <u>DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS</u>

The present invention relates to evaluation and manipulation of gene expression data obtained from scanning of intensities of patterned microarrays of hybridized oligonucleotide probes. The terms "microarray", "array" and "chip" are used interchangeably throughout the description to refer to such microarrays, an

15   example of which is the GeneChip® microarray that is commercially available from Affymetrix, Inc., Santa Clara, California, USA.

In a preferred embodiment, the present invention may be used in conjunction with a system and method for analysis of gene expression data. One example of such a system and method is the Gene Express® Software System and the Genesis™

20   Enterprise System, which are commercially available from Gene Logic Inc, Gaithersburg, Maryland. Such systems and methods are the subject of pending patent applications including U.S. application Serial No. 09/862,424, filed May 23, 2001, Serial No. 10/090,144, filed March 5, 2002, and Serial No. 10/096,645, filed March 14, 2002, and PCT application Serial No. US02/19877, filed June 24, 2002. The

25   disclosures of each of the foregoing applications are incorporated herein by reference in their entireties. The cited examples are not intended to be limiting and other similar systems and methods which would benefit from the improvements provided by the present invention are commercially-available or have been described in the literature.

30   **Fig. 1** illustrates a flow process for an embodiment of the present invention. Referring to **Fig. 1**, the array is scanned 1, thereby creating files, for example, a DAT image file and an associated CEL (cell intensity) file containing probe intensity data

and stored on, for example, Affymetrix® Laboratory Information Management System ("LIMS") Database (v3.0) 2. Pre-Visual QC validation 3 is performed during which the CEL file is checked for basic integrity , for example, whether the CEL file exists and whether the CEL file is the right size. A worklist listing the CEL files for which

5   QC evaluation is desired is assembled and input into Image Processing (IP) 4. In IP 4, the CEL file is loaded and the metrics, e.g., intensity, are calculated. The metrics are then input to a QC database, QCDB 5, for example, a Chipdefects Database. Based on user requests, data from both the QCDB 5 and the Affymetrix® LIMS Database 2 are input to software application 6. Software application 6 allows users to review

10   metrics results, and provides, for example, a filter window to enable the user to request different datasets. In one embodiment, the Affymetrix® Microarray Suite Version 5.0 ("MAS 5.0") software (Affymetrix, Inc., Santa Clara, California) may be used for viewing. This link provides means for DAT file viewing for visual QC. A link to software is also provided for executing a masking routine program, outputting

15   a modified CEL file with masked probe data to exclude the flagged defective probes/regions. Pass/Fail results are assigned and recorded back to the QCDB 5 and the CEL file is regenerated if missing. Next, the CEL file analysis 7 generates, for example, CHP (analysis output) files. In one embodiment, the Affymetrix® LIMS (v)3.0) is part of a regularly scheduled scripting process using the Affymetrix® LIMS

20   3 API (application programming interface). In other embodiments, a similar function may be performed manually using Affymetrix's "Analysis" web interface. In the next step, the CHP files are published to a production database 8. Other post-publication processes can include Consistency Check, CopyOut, Staging, and DataWarehouse, which is part of the Gene Express® Software System.

25   Fig. 2 illustrates an image processing workflow of an embodiment of the present invention. Image processing metrics are used for detecting overall chip quality as well as identifying specific defect areas on a chip. In addition, saturation calculations are calculated during this process as well. In one embodiment, the image processing runs as a scheduled batch process on an input queue of files. The input is a

30   list 21 of experiments generated by the validation batch process shown as step 3 in Fig. 1. For each experiment, the CEL file name is passed to an automated quality control (autoqc.exe) routine, which generates a text file (.nsum) 22 containing the

metrics. A script then reads the .nsum file and saves the metrics in the Chip table of the ChipDefects database. The entire process is shown in **Fig. 2 (21-29)**. In the present embodiment, one metric, "Spike-in R^2, is calculated differently depending on whether high or low scanner settings were used. Both values are calculated; however,

5   only the scanner setting that was actually use is stored in the database.

The most commonly encountered defects in microarray measurements are:

1) high mismatch intensity ("HMI") - the count of the number of probe pairs in which the Mismatch probe intensity is greater than the Perfect Match probe intensity;

10   2) snow - a collection of bright focused (usually 2-4 pixels in size, less than the size of a probe cell) pixels either concentrated in an area or distributed across the chip image;

3) low signal-to-noise ratio (SNR) - the ratio of the log of the average probe cell intensity to the log of the 5th percentile probe cell intensity. Assesses how

15   bright the chip is in comparison to the background level;

4) non-linearity - a distortion in the .DAT image that adversely affects the software's ability to place a uniform grid over the image. Detected by assessing the distribution of outliers on an array;

5) bright locally - a region of high intensity that obscures the true signal of the

20   probes in that area;

6) crop circle - a specific type of dim local defect. A round (or sometimes pseudo-rectangular) region of darkness in the center of the array that typically spans 1/3 to 1/2 of the .DAT image;

7) haze - a form of bright local defect in which the brightness is less severe.

25   The brightness may appear to be a region of higher background intensity, but not so intense that probe cells of average intensity cannot be distinguished.

8) dim locally - A region of low intensity that obscures the true signal of the probes in that area.

9) processing degradation - May be due to compromised sample quality

30   (indicated by 5'/3' ratios) or poor equipment performance (scanner linearity, fluidics staining). Several metrics can contribute to these kinds of defects.

A number of different metrics that can be used for flagging such common defects are listed in Table A below along with the defect(s) that can be detected using that given metric. The order in which the metrics are listed in the table or the following description is not intended to suggest or imply a level of importance or preference.

5   The term "Spike-In" referenced in several of the metrics refers to certain polynucleotides that are used in normalizing the hybridization reactions that generate the DAT image files. Such polynucleotides and methods for making and using them, as well as the eleven preferred spike-ins, are disclosed in PCT application PCT/US02/17813, filed on June 6, 2002, and published as WO 02/099071 A2 on

10 December 12, 2002, the disclosure of which is incorporated herein by reference in its entirety.

	METRIC	TARGET DEFECT(S)
1	Oligo B2 Mean Intensity	Bright artifacts
2	Spike-In Offset	Dim chips, some bright artifacts.
3	Spike-In Slope	Dim chips, crop circles.
4	Spike-In Coeff. of Determination (R^2)	Crop circles, bright & dim artifacts, grid misalignment.
5	Spike-In Coeff. of Determination (R^2) – 9 Spike-ins	Crop circles, bright & dim artifacts, grid alignment.
6	Spike-In Mean	Dim chips.
7	Mean Intensity of Non-control Oligos	Dim chips.
8	Probe Pair Diff. Outlier Count	Crop circles, grid misalignment, dim artifacts.
9	Negative Probe Pair Count	Dim chips, expression data quality
10	Vert. P10 Peak to Median Ratio ("Haze Band Metric")	Haze bands, some grid misalignment.
11	Max/Min Ratio for Horiz. P25 Profile	Crop circles, scanner failure, haze.
12	Max/Min Ratio for Vert. P25 Profile	Dim chips, some misaligned chips.
13	2 Edge Ratios for Horiz. P25 Profile	Scanner failure, haze, bright; dim artifacts, crop circles.
14	2 Edge Ratios for Vert. P25 Profile	Haze, bright & dim artifacts, crop circles
15	Max/Min Ratio for Horiz. P75 Profile	Dim artifacts, crop circles, some haze.
16	Max/Min Ratio for Vert. P75 Profile	Misalignment (possibly).
17	2 Edge Ratios for Horiz. P75 Profile	Scanner failure, haze, bright artifacts
18	2 Edge Ratios for Vert. P75 Profile	Crop circles, some artifacts.
19	Probe Pair Diff. Outlier Vert. Variance	Dim artifacts
20	Probe Pair Diff. Outlier Horiz. Variance.	Misalignment, dim & bright artifacts, scanner failure, crop circles
21	Vert. Probe Pair Diff. Outlier Edge Ratios	Some bright artifacts
22	Horiz. Probe Pair Diff. Outlier Edge Ratios	Dim artifacts, misalignment, scanner failure.
23	Image P5	High background

24	No. of Saturated Probes	Chips too bright for linear response
25	5'3' Ratio for GAPDH	General sample problem, no specific defect.
26	5'3' Ratio for Beta Actin	General sample problem, no specific defect.
27	Mean Av. Diff.	Dim chips.
28	SNR (Signal to Noise Ratio)	Dim chips.
29	Ln(Brightness)/ln(P5)	Dim chips.
30	Neg. Probe Pair Horiz. & Vert. Variance	Dim artifacts, some bright artifacts.
31	Neg. Probe Pair Horiz. & Vert. Max./Median Ratio	Bright and dim artifacts.
32	Affymetrix Outlier Count	Grid misalignment, scanner failure.
33	Affymetrix Outlier Horiz. & Vert. Variance.	Grid misalignment
34	Affymetrix Outlier Horiz. & Vert. Max.	Crop circles, grid misalignment
35	Probe Pair Diff. Profile Product Max.	Bright artifacts
36	Affymetrix Outlier Profile Product Max.	Snow
37	P25/P50/P75 Profile Product Max.	Haze, local darkness
38	Median of Mean/SD for PM & MM Cells	Low SNR
39	Product Maxima for Li-Wong Outliers, Cell File Outliers, P50 & P75	Snow, local defects.
40	Horiz. Variance of LWPM Outliers	Scratches, cracks.
41	Local Background Normalized Variance:	Bright artifacts
42	Est. Background Exterior to Interior Ratio	Crop circles.

Table A

The algorithm for determining each of the metrics listed in Table A is described below:

5   1. Oligonucleotide B2 Mean Intensity: The mean intensity of type 15 oligonucleotide B2 cells around the perimeter of the cell region can be used to flag some bright artifacts.

        2. Spike-In Offset: The value of α for which the log of the spike-in average difference, excluding oligonucleotide B2 cells, is given by $\alpha + \beta.\ln(\text{spike-in}$

10   concentration) where β is the spike-in slope, can be used to flag some dim chips and some bright artifacts. Currently, there are 11 preferred spike-ins. See PCT application number WO 02/099071 A2 as referenced above.

        3. Spike-In Slope: The value of β as given above in #2 can be used to flag dim chips and crop circle chips.

15   4. Spike-In Coefficient of Determination (R^2): For flagging crop circles, bright and dim artifacts and grid misalignment, the value of R^2 determined as follows can be used:

$$R^2 = \frac{\sum_i (\log(\text{Av.Diff.}(i)) - \alpha' - \beta'.\ln(\text{Conc.}(i)))^2}{\sum_i (\log(\text{Av.Diff.}(i)) - \log(\text{Av.Diff.}(\text{Mean}))\,)^2} \qquad (3)$$

where α' and β' are the estimated values of α and β respectively, and i is the spike-in index.

5. Spike-In Coefficient of Determination (R^2) with 9 Spike-ins: The value of R^2 calculated as above but using spike-ins that were spiked at the 9 lowest concentrations.

6. Spike-In Mean: Mean value over the spike-ins of the (spike-in average difference divided by the spike-in concentration) can be used to flag some dim chips.

7. Mean Intensity of Non-control Oligonucleotides: The mean value of the combined PM and MM cells for all non-control oligonucleotides can be used to flag dim chips.

8. Probe Pair Difference Outlier Count: The count of the Probe Pair Difference chip outliers using a method derived from Li & Wong as previously described (for the non-MM model) can be used to flag crop circles, grid misalignment and dim artifacts. When determining this count, Probe Pair Difference model outliers and negative probe pairs, which are probe pairs having a mismatch mean greater than that of the corresponding perfect match probe, are never considered.

9. Negative Probe Pair Count: The number of probe pairs for which the MM value is greater than the PM value can be used to flag dim chips and provides a measure of expression data quality.

10. Vertical 10th Percentile Peak to Median Ratio ("Haze Band Metric"): The ratio of the maximum to median value along the 1D vertical 10th percentile profile can be used to flag haze bands and some grid misalignment. The vertical nth percentile profile is made by taking the nth percentile cell values, including both PM and MM, for pairs of rows and assigning the result to an incrementing Y coordinate of a 1D vertical profile. The first 20 rows are omitted to avoid control oligos.

11. Max/Min Ratio for Horizontal 25th Percentile Profile: The ratio of the maximum to minimum value along the 1D horizontal 25th percentile profile can be used to flag crop circles, scanner failure and haze. The horizontal nth percentile profile is made by taking the nth percentile cell values, including both PM and MM,

for pairs of columns and assigning the result to an incrementing X coordinate of a 1D horizontal profile.

12. Max/Min Ratio for Vertical 25th Percentile Profile: The ratio of the maximum to minimum value along the 1D vertical 25th percentile profile can be used to flag dim chips and some misaligned chips.

13. Two Edge Ratios for Horizontal 25th Percentile Profile: The ratio of the mean of the first and last 5% of the horizontal 25th percentile profile to the overall mean of the profile can be used to flag scanner failure, haze, bright and dim artifacts and crop circles.

14. Two Edge Ratios for Vertical 25th Percentile Profile: The ratio of the mean of the first and last 5% of the vertical 25th percentile profile to the overall mean of the profile can be used to flag haze, bright and dim artifacts and crop circles.

15. Max/Min Ratio for Horizontal 75th Percentile Profile: The ratio of the maximum to minimum value along the 1D horizontal 75th percentile profile can be used to flags dim artifacts, crop circles and some haze.

16. Max/Min Ratio for Vertical 75th Percentile Profile: The ratio of the maximum to minimum value along the 1D vertical 75th percentile profile can possibly be used to flag misalignment.

17. Two Edge Ratios for Horizontal 75th Percentile Profile: The ratio of the mean of the first and last 5% of the horizontal 75th percentile profile to the overall mean of the profile can be used to flag scanner failure, haze, and bright artifacts.

18. Two Edge Ratios for Vertical 75th Percentile Profile: The ratio of the mean of the first and last 5% of the vertical 75th percentile profile to the overall mean of the profile can be used to flag crop circles and some artifacts.

19. Probe Pair Difference Outlier Vertical Variance: The variance value σ^2 given by the following formula can be used to flag dim artifacts:

$$\frac{\left(\sum_i (y_i - \mu_y)^2 \right)}{(N-1)}, \qquad (4)$$

where y_i is the ith bin of the vertical Probe Pair Difference outlier distribution histogram, N is the number of histogram bins and μ_y is the mean count for the histogram bins. The vertical outlier distribution histogram is formed by dividing the

array into a selected number (default=100) of horizontal regions (or "bins") and counting the number of outliers in each bin. (The bins correspond to the histogram bins.)

5   20. Probe Pair Difference Outlier Horizontal Variance: The variance value σ^2 given by the following formula can be used to flag misalignment, dim and bright artifacts, scanner failure and crop circles:

$$\frac{\left(\sum_i (x_i - \mu_x)^2\right)}{(N-1)}, \tag{5}$$

where x_i is the ith bin of the horizontal Probe Pair Difference outlier distribution histogram, N is the number of histogram bins and μ_x is the mean count for the

10   histogram bins. The horizontal outlier distribution histogram is formed by dividing the array into a certain number (default=100) of vertical regions (or "bins") and counting the number of outliers in each bin. (The bins correspond to the histogram bins.)

        21. Vertical Probe Pair Difference Outlier Edge Ratios: The ratio of the mean

15 of the first and last 5% of the vertical Probe Pair Difference outlier distribution histogram to the overall mean of the histogram can be used to flag some bright artifacts.

        22. Horizontal Probe Pair Difference Outlier Edge Ratios: The ratio of the mean of the first and last 5% of the vertical Probe Pair Difference outlier distribution

20 histogram to the overall mean of the histogram can be used to flag dim artifacts, misalignment and scanner failure.

        23. Image 5th Percentile: The 5th percentile value of the intensity over all non-control PM and MM cells of the image can be used to flag high background.

        24. Number of Saturated Probes: The number of PM and MM probes with

25 intensity greater than 46,000 can be used to flag chips that are too bright to provide a linear response.

        25. 5'3' Ratio for GapDH: In laboratory processing, RNAses will degrade the RNA starting at the 5' end progressing toward the 3' end. When samples are optimally processed, there should be equal representation of both 5' and 3' ends, such

30 that the ratio should be approximately 1. When samples are processed poorly,

degradation occurs and there is less representation of the 5' end relative to the 3' end, so that the ratio is less than 1. The ratio of average difference of 5' fragment to that of 3' fragment for the housekeeping gene GapDH can be used to flag grid misalignment and crop circles.

26. 5'3' Ratio for Beta Actin: The ratio of average difference of 5' fragment to that of 3' fragment for another housekeeping gene, Beta Actin, does not flag a specific defect, but can indicate a general problem with sample processing for the reasons described above.

27. Mean Av. Diff.: Arithmetic mean, between the 2nd and 98th percentiles, of the average difference of all fragments on the chip can be used to flag dim chips.

28. SNR (Signal to Noise Ratio): The ratio of the mean intensity of non-control oligonucleotides to the image 5th percentile can be used to flag dim chips.

29. Ln(Brightness)/ln(P5): The ratio of the natural log of the mean intensity of non-control oligonucleotides to the natural log of the image 5th percentile, i.e., the log-based SNR, can be used to flag dim chips. The overall brightness of the chip reflects both the signal due to specific hybridization (SH) and the background due to non-specific hybridization (NH). Since SH lights up the target cells in a continuum of different ways, depending on the quantity of target gene fragment present, the overall brightness of the non-control oligonucleotides on the chip can be taken as a metric for signal strength. It has been observed that brightness and background tend to have more of a log-normal distribution than a normal distribution and that the ratio of log-transformed values are more normal than is the ratio of the linear values. Therefore, the signal values are log transformed before taking the ratio.

30. Negative Probe Pair Horizontal and Vertical Variance: These variance values are calculated as above for the corresponding variances for Probe Pair Difference outliers, however, negative probe pairs are used instead of Probe Pair Difference outliers. The variance values can be used to flag dim artifacts and some bright artifacts.

31. Negative Probe Pair Horizontal and Vertical Maximum/Median Ratio: The ratio of the maximum value to that of the median value of the horizontal or vertical negative probe pair distribution histogram can be used to flag bright and dim artifacts. The negative probe pair distribution histograms are made in the same way

as the outlier distribution histograms except that the negative probe pairs are used instead of outliers.

32. Affymetrix Outlier Count: The number of outliers listed in the Affymetrix cell file (also called CEL file) can be used to flag misalignment and

5   scanner failure.

33. Affymetrix Outlier Horizontal and Vertical Variance: These variance values are determined in a similar manner as are the corresponding variances for Probe Pair Difference outliers, but using Affymetrix cell file outliers instead of Probe Pair Difference outliers. Grid misalignment has a strong tendency to form a vertical

10 band slightly displaced from the left edge of the array. This results in a vertical band of outliers. Therefore, the presence of grid misalignment raises the horizontal variance of the cell file outliers across the array, providing flags for grid misalignment.

34. Affymetrix Outlier Horizontal and Vertical Maximum: The maximum

15 values of the horizontal or vertical Affymetrix outlier distribution histogram can be used to flag crop circles and grid misalignment.

35. Probe Pair Difference Profile Product Maximum: The maximum of a matrix formed by vector multiplication of the vertical and horizontal Probe Pair Difference outlier distribution profiles can be used to flag localized defects such as

20 bright artifacts.

36. Affymetrix Outlier Profile Product Maximum: The maximum of a matrix formed by vector multiplication of the vertical and horizontal Affymetrix cell file outlier distribution profiles can be used to flag snow. While snow cannot usually be seen in cell file images, it tends to generate cell file outliers by producing very high

25 75th percentiles within affected cells, i.e., the cell file outliers are concentrated where the snow is worst. The part of the array affected by snow will be reflected in the peak value in both horizontal and vertical profile of the outlier distribution. The product maximum is given by $P_{max} = max(H_x H_y \forall x,y)$, where H_x is the value of the horizontal profile corresponding to the x-coordinate x and H_y is the value of the vertical profile

30 corresponding to the y-coordinate y. A high value for P_{max} indicates snow.

37. P25/P50/P75 Profile Product Maximum: The maximum of a matrix formed by vector multiplication of the vertical and horizontal 25th percentile/50th percentile/75th percentile profiles can be used to flag a number of defects. The horizontal 25th percentile profile tends to reflect horizontal variation of the darker

5 cells horizontally across the image. Haze tends to increase the overall brightness of the image along the edges, particularly the vertical edges. This has more impact on the darker cells since the brighter cells are more likely to become saturated. While haze very rarely impacts the entire image, it tends to impact the left, and sometimes the right, edge of the image more than the rest of the image.

10 The horizontal 75th percentile profile reflects the horizontal variation of the brighter cells horizontally across the image. Artifacts that produce locally dark regions have more impact upon these cells since dark cells are closer to zero intensity and cannot become much darker. Hence, variation in the horizontal 75th percentile profile is a sensitive metric for local darkness.

15 38. Median of Mean/SD for PM and MM Cells: For each PM (or MM) cell, the intra-cell mean is divided by the intra-cell standard deviation. The median of the results is determined first over all the PM cells, then over all the MM cells. These values can be used to flag low signal to noise ratio.

39. Product Maxima for Li-Wong Outliers, Cell File Outliers, 50th Percentile

20 and 75th Percentile: For every xy coordinate on the cell file plane, the value of the x-coordinate of the horizontal profile is multiplied by the y-coordinate of the vertical profile. The measurement is the maximum over all the xy coordinates which can be used to flag snow and local defects.

40. Horizontal Variance of LWPM Outliers: The LWPM (Li-Wong PM)

25 outliers are determined in the same manner as Li-Wong outliers, however only PM probes are considered rather than probe pairs such that the PM value is used instead of the probe pair difference. The variance value can be used to flag scratches and cracks.

41. Local Background Normalized Variance: This metric is based on a model

30 which estimates the local background B and its spatial variation. The procedure for local background estimation is described in detail below. The normalized variance, σ^2, is given by

$$\sigma^2 = \frac{\sum_{xy}(B_{xy} - \mu_B)^2}{\mu_B},$$ (6)

where B_{xy} is the estimated background intensity at coordinates xy and $\mu_B=(\Sigma_{xy}(B_{xy}))/N$, where N is the total number of pixels in the background image. The background variance is normalized with respect to the mean background intensity in order to

5   decouple background variance from high background intensity, which can be used to flag bright artifacts.

42. Estimated Background Exterior to Interior Ratio: The ratio of the mean intensity of the outer third of the estimated background image to that of the inner third can be used to flag crop circles.

10

Estimated Background B

The basis of the estimated background technique is that the intensity of each PM probe may be given by the following equation:

$$P_{ijk} = (\theta_i \phi_j)_k + B + v_{jk}$$ (7)

15   where P_{ijk} is the brightness (intensity) of the PM probe, θ_{ik} is the model-based expression index (MBEI) of fragment k in array i and ϕ_{jk}, the probe sensitivity index (PSI) of probe j of fragment f, is the derivative of the response of the jth probe for fragment k with respect to the MBEI. (The symbolism used here roughly follows the Li-Wong convention except that ϕ_{jk} denotes the PSI of PM probe j of fragment k.) B

20   is the local background intensity and v_{jk} is the estimate of the baseline response of PM probe j of fragment k.

B and v are given, respectively, by:

$$B = \begin{cases} Model1 & B_{i(xy)_{jk}} \\ Model2 & 0 \\ Model3 & B_i \\ Model4 & B_{ijk} \\ Model5 & B_{ijk} \end{cases}$$ (8)

21

$$v = \begin{cases} Model1 & 0 \\ Model2 & 0 \\ Model3 & 0 \\ Model4 & 0 \\ Model5 & v_{jk} \end{cases} \tag{9}$$

where $B_{i(xy)_{jk}}$ is the estimated background at cell coordinates (xy) on array i, B_i is the first percentile of all non-control probes in array i and B_{ijk} is the estimated background at probe j of fragment k on array i. For QC implementation, $Model4$ is used.

The inverse solution for equation (7) is only well posed if some constraint is placed upon the Φ_{jk} values. In the exemplary embodiment, the constraint used is the same as that used by Li and Wong, which is:

$$\sum_{j=1}^{J} \phi_j^2 = J, \forall k, \tag{10}$$

where J is the number of PM probes for fragment k. To obtain initial estimates for Φ_{jk}, $\forall j,k$, first determine the sensitivity ratio s_{jk} of each probe relative to the first probe of the corresponding fragment.

$$s_{jk} = \frac{\phi_{jk}}{\phi_{1k}} \approx \frac{\sum_{i=1}^{I} \frac{P(xy)_{ijk}}{P(xy)_{i1k}}}{I}. \tag{11}$$

Combining equations (10) and (11) yields:

$$\phi_1 = \sqrt{\frac{J}{\sum_{j=1}^{J} s_j^2}}. \tag{12}$$

Initial estimates of Φ_j, $j > 1$ can be found using equation (11).

Estimates of θ_{ik}, $\forall i,k$ can be found using

$$\begin{bmatrix} \theta_{1k} \\ \theta_{2k} \\ \cdot \\ \cdot \\ \theta_{Jk} \end{bmatrix} = \begin{bmatrix} \Phi_1 \\ \Phi_2 \\ \cdot \\ \cdot \\ \Phi_I \end{bmatrix}^{-1} \begin{bmatrix} \Psi_1 \\ \Psi_2 \\ \cdot \\ \cdot \\ \Psi_I \end{bmatrix}, \tag{13}$$

where Φ_i is a $J \times I$ matrix for which column i is given by:

22

$$\begin{bmatrix} \phi_{1k} \\ \phi_{2k} \\ \cdot \\ \cdot \\ \phi_{Jk} \end{bmatrix} \qquad (14)$$

and the other columns are all zeros. Ψ_i is given by:

$$\begin{bmatrix} \psi_{i1k} \\ \psi_{i2k} \\ \cdot \\ \cdot \\ \psi_{iJk} \end{bmatrix}, \text{ where } \psi_{ijk} = \begin{cases} P_{ijk} - B & \text{if } P_{ijk} > B \\ 0 & \text{otherwise} \end{cases}. \qquad (15)$$

5   For *Model4* and *Model5*, the following background estimate may be used as a starting point:

$$B_{i(xy)_{jk}} = \frac{2H_x V_y}{H_x + V_y}, \qquad (16)$$

where H_x is the xth element of the horizontal profile, V_y is the yth element of the vertical profile, and $(xy)_{jk}$ are the spatial coordinates of the jth PM probe of the kth

10   fragment. For *Model4*, $v_{jk}=0$, $\forall j,k$. For *Model5*, $v_{jk}, \forall j,k$ is estimated using

$$v_{jk} = I^{-1} \sum_{i=1}^{I} \left(P_{ijk} - \theta_{ik}\phi_{jk} - B_{ijk} \right). \qquad (17)$$

If equation (17) $v_{jk} < 0$, v_{jk} is set to zero and the following procedure is iterated until some predefined criterion, such as the total number of iterations, e.g., 10 to 20 or fewer, or when the rate of change falls below a certain value, is met.

15   Estimate Φ_{jk}, $\forall j,k$ using

$$\phi_{jk} = I^{-1} \sum_{i=1}^{I} \frac{(P-B)_{ijk} - v_{jk}}{\theta_{ik}}. \qquad (18)$$

To maintain stability, this refinement is only performed if θ_{ik} is above a certain threshold. According to the preferred embodiment, a reasonable threshold is 1.0.

Next, estimate the background B_{ijk}, $\forall i,j,,k$ using

20    $$B_{ijk} = P_{ijk} - \theta_{ik}\phi_{jk} - v_{jk}. \qquad (19)$$

If equation (19) returns a negative background value, the previous background value is retained. The array image is then spatially filtered using a median filter. θ_{ik}, $\forall\, i,k$ is estimated using

$$
\begin{bmatrix} \theta_{1k} \\ \theta_{2k} \\ \cdot \\ \cdot \\ \theta_{Ik} \end{bmatrix} = \begin{bmatrix} \Phi_1 \\ \Phi_2 \\ \cdot \\ \cdot \\ \Phi_I \end{bmatrix}^{-1} \begin{bmatrix} Y_1 \\ Y_2 \\ \cdot \\ \cdot \\ Y_I \end{bmatrix}, \tag{20}
$$

5   where Φ_n is the same as for equation (13) and Υ_n is given by

$$
\begin{bmatrix} \upsilon_{n1k} \\ \upsilon_{n2k} \\ \cdot \\ \cdot \\ \upsilon_{nJk} \end{bmatrix} \quad \text{where } \upsilon_{ijk} = P_{ijk} - v_{jk} - B_{ijk}. \tag{21}
$$

Some criterion is necessary to stop the iterations. The sum of the local background changes tends to fall rapidly with the first few iterations, then levels off due to inevitable changes arising from median filtering. In the exemplary

10   embodiment, the iterations are stopped when the sum of these changes falls below a certain value as the cube of the number of arrays.

Due to the large amount of available data, it is not practical to process all of the arrays in groups. Further, some arrays are so defective that they may compromise an accurate determination of the parameters for the group. To address these issues, a

15   model can be constructed for each type of chip using high quality chips from a wide range of tissues. This model can then be used to process subsequent arrays. The model contains the Φ values and, where appropriate, the v values for each chip type. For an individual array, the Φ (and v) values are read from the model and held constant. The other variables are refined as described above for each of the models

20   with $I = 1$.

Robust Multi-array Averaging (RMA) can be used to provide additional metrics that can be incorporated in a QC evaluation. RMA uses a set of arrays, e.g., all available samples (if less than 40) or 40 randomly selected samples for each transcript, tissue, and chip type, and obtains a log scale measure of expression using

the PM probe pairs in each array. (See, e.g., Irizzary, et al., "Exploration, Normalization, and Summaries of High Density Oligonucleotide Array Probe Level Data," *Biostatistics*, 4:249-264 (2003), and Irizzary, et al., "Summaries of Affymetrix GeneChip® Probe Level Data," *Nucleic Acids Research*, 31:e15 (2003), both of

5   which are incorporated herein by reference in their entirety.) We have modified RMA by using a training set of cell files for each array and tissue type to construct a model that is applied to PM probe values. This modified RMA analysis involves the following steps:

Step 1: A set of arrays are background-corrected according to the following

10   equation:

$$P_0 = \hat{P} + \frac{\frac{\sigma_B}{\sqrt{2\pi}}\left(e^{-.05\left(\frac{\hat{P}}{\sigma_B}\right)}\right)}{PNorm\left(\frac{\hat{P}}{\sigma_B}\right)}, \qquad (22)$$

where P_0 is the background-corrected value of a PM probe and $PNorm(x)$ is the pnorm value (see *Applied Statistics Algorithms* (1985) P. Griffiths and I.D. Hill, eds.) of a given floating point value, x, and

15

$$\hat{P} = P_i - \left(\mu_B + \alpha_B \sigma_B^2\right), \qquad (23)$$

where P_i is the initial value of the PM probe and μ_B is the left-hand mode (the distribution that is left of the main mode) of all the input PM values. σ_B is the standard deviation of the input PM values to the left of μ_B. α_B is the reciprocal of the expressor mean, which is the mode of the distribution obtained by subtracting μ_B from

20   every element of the distribution to the right of μ_B.

Step 2: The background-corrected arrays are normalized using quantile normalization. The normalization vector, for each chip and sample type, is made as follows: (1) for each of the cell files that is used for the training set (to build the model), make a vector consisting of the (mean) values of all the PM cells; (2) order

25   each vector in ascending order; (3) the normalization vector has the length of each of these vectors and consists of the median value of the corresponding element of each sample vector; and (4) the normalization vector is stored in a file and used to normalize all cell files, of that chip and sample type, that are processed. (Also, see,

Bolstad, "Probe Level Quantile Normalization of High Density Oligonucleotide Probe Data", (2001), www.stat.berkeley.edu/~bolstad/stuff/ qnorm.pdf, which is incorporated herein by reference in its entirety.)

Step 3: The resulting arrays are $\log_2$ (log-base 2) transformed.

5   Step 4: For each gene fragment (probe set), a sub-matrix is formed with a row for each PM probe in the probe set and a column for each array in the array set.

Step 5: Using the sub-matrix as input, median polish is used to estimate the model parameters for the probe set. Median polish is a robust procedure that uses medians rather than means for summaries, making the summaries resistant to outliers.

10   (See Holder, et al., "Statistical analysis of high density oligonucleotide arrays: a SAFER approach", *Proc. ASA Annual Meeting*, Atlanta, GA (2001), which is incorporated herein by reference.)

The model parameters derived from median polish for each probe set are:

- Probe effects (alpha values) from the fitted row probes.

15   - The scale derived from the residuals matrix.

- Median weight factor, which is obtained as follows:

* Divide the absolute values of the median polish residuals matrix by the scale factor.

* Obtain the weight matrix by applying the Huber Psi model to

20   the result. (See, e.g., P. J. Huber (1981) *Robust Statistics*. Wiley, incorporated herein by reference.)

* Take the square root of the reciprocal of the sum of each column across the rows of the weight matrix.

* Take the median value of the results.

25   Step 6: Once the model is fitted, each array to be analyzed is background corrected, normalized and log transformed as for each array of the model set. The model is applied to an input sample as follows: (1) form a vector (sample vector) from all the PM values (means) for the input cell file; (2) order the vector in ascending order but note which PM cell each vector element relates to and (3) replace each PM

30   cell value with the value, in the normalization vector, with the same index as that PM cell's entry in the ordered sample vector.

Step 7: A vector is formed for the PM probe values of each gene fragment.

Step 8: A residual vector is formed by subtracting from each element of the fragment vector the value predicted by the model. (This removes the probe effect.)

Step 9: Subtract the median of the residual vector from each element of the vector. This removes the chip effect by centering the residuals, if any remain. (This cannot be done across chips.)

Step 10: Obtain absolute values of vector elements.

Step 11: Divide results by the model scale value.

Step 12: Apply the Huber Psi model to obtain a weights vector.

The elements of the weights vector range in value from 0 to 1 and represent the quality of the associated PM probe. Good probes also tend to have a high residual. Weight factor for each transcript appears to be a better QC metric for probes and is determined by:

$$\overline{w} = \frac{1}{\sqrt{\sum_{j=1}^{J} w_j}}, \tag{24}$$

where w_j is the weight of the jth PM probe. As a metric for overall quality of, i.e., confidence in, a given chip, either the median or 75th percentile of the relative weight factor (RWF) determined for all transcripts across the chip can be used. RWF is the weight factor for a given fragment relative to the median weight factor for that fragment as determined by the model. RMA may also be useful for detecting thin artifacts such as scratches, which tend to be problematic for many other metrics.

In addition to (1.) Median of RWF and (2.) 75th percentile of RWF, the following metrics can be derived using RMA analysis:

3. Horizontal (and vertical) variance of weights: The variance values are determined by

$$\frac{\left(\sum_{x}(x_x - \mu)^2\right)}{(N-1)}, \tag{25}$$

where x_x is the sum of the weights in column (row) x and μ is the mean of these sums. N is the number of columns (rows). This metric is useful for flagging local defects.

4. $\quad \sum_{j} \sum_{k} w_{jk}^{-1}, \forall j,k,$ \hfill (26)

where w_{jk} is the weight of the jth PM probe of transcript k. The sum of the inverse weights can be used as an indicator of overall chip quality. The higher this value, the lower the quality of the chip.

$$5. \quad \sum_j \sum_k w_{jk}^{-2}, \forall j, k \;, \tag{27}$$

where w_{jk} is the weight of the jth PM probe of transcript k. This value is also useful as an indicator of overall chip quality.

$$6. \quad \sum_j \sum_k (1 - w_{jk}), \forall j, k, \tag{28}$$

where w_{jk} is the weight of the jth PM probe of transcript k can be used as an indicator of overall chip quality.

7. Profile of Normalization Distortion Percentiles. These are the 5th through 95th percentiles (in increments of 5) of the discrepancies between the normalized and non-normalized PM probe values, which can be used to measure the negative effects of normalization.

8. MAS5 Log Ratios. While not strictly RMA, using MAS 5.0 measurements from the database, a matrix is constructed for each chip type. The rows are the transcripts for that chip and the columns are the SNOMED (Systematized Nomenclature of Medicine) codes for each tissue. The matrix entries are the median for all available samples (if less than 40), or randomly selected forty (40) samples, MAS 5 values for each corresponding transcript, tissue, and chip type. For each sample array, the MAS5 value for each transcript is compared with the matrix value for the given transcript, tissue, and chip type and the log of the ratio determined. The median and interquartile range (IQR) is determined, for these log-ratios, across the transcript on the microarray. The sum of the median and IQR is the MAS5 Total Error, which is recorded, along with the median and IQR, for each chip. This value can be used to flag problems with the MM probes.

9. Gravity model metrics for clusters: These metrics can be used to detect clusters of bad probes (due to local defects) and have the following forms.

$$\sum \left((w_p w_q)^{-1} / (Euclid(p,q))^2 \right), \forall p \neq q \;, \text{ or} \tag{29}$$

$$\sum \left((1 - w_p)(1 - w_q) / (Euclid(p,q))^2 \right), \forall p \neq q \;, \tag{30}$$

where *p* and *q* are 2D vectors, each giving the Cartesian coordinates of the PM probes over all the transcripts. *Euclid*( ) signifies the Euclidean distance between the arguments.

5   The calculated metrics for each chip are recorded in a database and are available to the QC operator to assist in evaluating the quality of the chips. A bit flag field, IP_FailFlags records whether or not each metric falls within the acceptable range for each chip. The image processing program which computes the metrics, autoqc.exe, runs preferably as a batch overnight job on all images ready to be QCed. Later, the IPLimits program computes IP_FailFlags **28** and records the results in the

10   database. Chips that pass all the metrics have an IP_FailFlags of 0. Other chips have one or more of the bits set and also have a description of the possible defects based on the failed metrics (IP_FailDescription).

The Probe Pair Difference (PPD) algorithm (see metric 8 in Table A) fits the intensity (perfect-match minus mismatch, PM-MM) of all probe pairs for each gene

15   set to a characteristic shape and flags probes which do not conform to the characteristic shape as P (Probe) outliers. In addition, probe pairs that vary from chip to chip to such a large extent that they cannot be included in the model at all are flagged as M (Model) outliers for that chip type. A training set of experiments containing each gene at varying intensities is used to determine the initial

20   characteristic shape and M outliers on a chip. The different outlier types are summarized in Table B below.

Outlier Type	Description
M	Model outliers are considered outliers for every chip of this type
P	Probe outliers are identified in a given chip (experiment) according to PPD and GeneChip® algorithms or manual QC
Y	Probe pairs with MM > PP
T	outliers are identified in a given chip (experiment) according to PPD and GeneChip® algorithms or manual QC
N	outliers are identified in a given chip (experiment) according to GeneChip® algorithms or manual QC but not PPD

Table B

The total number of P and T type outliers can provide a useful measurement of overall chip quality. In addition horizontal and vertical interval data (i.e., number of outliers in each vertical or horizontal strip) can be used to identify defect regions and grid misalignment. Average intensity measurements of the entire chip, the spike-ins

5   and one of the controls (OligoB2) provide a first-pass evaluation of the overall quality of the chip.

Referring to **Fig. 3**, an embodiment of the present invention includes a centralized application for managing the QC process. The embodiment enables a user to query based on chip parameters such as scan date **31**, chip type **32**, lot number, IP

10   metrics **33**, pass/fail status **34** or a combination of these parameters. A list of chips meeting the query criteria is then displayed in a flexible grid along with the image parameters (for example, 60 columns). Users can manipulate the display by hiding, rearranging and/or sorting columns. Pass/Fail status, defects (if any) and QC image processing data include some of the displayed columns. The image viewing

15   application and the masking applications can be invoked from the centralized application. The grid can be copied to the clipboard or printed. Functions include: 1) View Images (invoking Affymetrix® Microarray Suite (MAS))— multiple images can be opened simultaneously by multi-selecting them in the grid and clicking the MAS toolbar button; 2) Also through MAS, grids can be realigned and new CEL files can

20   be generated from DAT files; 3) Mask (invoking Affymetrix.exe) – An image can be opened by selecting it and then clicking the Masking toolbar button; 4) Set Pass Fail status – Can be set a row at a time by the dropdown or for multiple rows by multi-selecting and clicking the Pass or Fail button **35**. In one embodiment of the present invention, the pass/fail status of a chip can be revised even after it has been set, as

25   long as the chip has not yet been analyzed (or published or archived); 5) View image processing information including metrics and limits; 6) View chips' history. This can be done by selecting the "History" checkbox **41** on the Filter screen (**Fig. 4**); 7) View problems; 8) Mark problems as corrected; 9) Set "Needs Mask" flag; 10) View which chips' CEL files have masks; and 11) Generate IP metrics and limits – in the case

30   where new CEL files need to be generated.

The grid can be sorted by any column, and columns can be rearranged. Examples of grid columns include: 1) Pass/Fail – current status of pass fail in the

database. This parameter can be set individually by chip or for multiple chips by
highlighting and clicking on the Pass or Fail button 35; 2) Status – Modifiable
pass/fail status – will update the database upon Save. Status defaults to "Not VQCed"
before pass/fail status is assigned; 3) Problem – description of current problem if any;

5   4) Fixed – Fixed button 36 or status ('Fixed') for records with current problems.
Upon Save, the problem will be marked as fixed by writing a new record to the
ChipProcess table; 5) Needs mask – flag set by QC user indicating the image needs to
be masked. Upon Save, the NeedsMask field in the Chip table will be updated and a
new record will be written to the ChipProcess table with a "Needs mask" problem Id;

10   6) Masked – display only. Field in Chip table set by the mask application when the
mask information is exported. Further embodiments include ways to handle CEL
files that are masked then later deleted and a new non-masked CEL file is generated;
7) Scanner setting (High/Low) – can be used when opening Masking application; and
8) Scanner name – original scanner name.

15   Filters are provided to select data of a pre-determined quality based on almost
all chip parameters, alone or in combination. As shown in the Filter screen shot of
Fig. 4 under the category "Image Processing Parameters", a user can select one or
more quality metrics to be applied by checking the desired box.

           In an embodiment of the present invention, Affymetrix® MicroArray Suite

20   (MAS) 5.0, MAS 5.0 can be invoked from the centralized application to view images.
One or more chips are highlighted in the workbench, and MAS is invoked to display
these images. For example, 20 images at a time can be displayed.

           MAS can also be used to generate new CEL files if the old files have problems
(e.g., grid misalignment) or were not generated during scan. Once new CEL files are

25   generated, new IP metrics and limits can be calculated for the new CEL files through
the centralized application of the present invention.

           The masking program is used to mask small defective regions in an otherwise
good chip. In one embodiment, a chip is highlighted and masking is invoked to
display the image. One or more rectangular or elliptical, or other shaped masks can

30   be added along with the defect type for each mask. Once completed, a new CEL file
is generated containing the masked cells. The defect information is also stored in the

Defect and Defect_ROI tables. Since only passed chips need to be masked, the pass/fail status is set to pass.

The ChipDefects database is used for QC information. The Chip table contains one record for each chip. The ChipProcess table tracks each process a chip

5   goes through during the QC process. The Defect and Defect_ROI table contain information each masked region.

Figs. 4A-F combine to provide a spreadsheet illustrative of an embodiment of the present invention. Referring to Fig. 4A, the listed chips come from two sites (A and B) 401 and there are 15 chips per site. By reviewing the metrics, there are two

10   chips 402, 403 that stand out. The first chip 402 is out of range on 5 metrics ("IP Fail Count") 404 while other chips from the same site failed 3 or less. Because only 5 metrics failed, the kinds of metrics that failed are analyzed. A review of Figs. 4A-F reveal that many of the out of range metrics have "top" or "left" in their names. This information suggests that 1) this chip 402 is most likely to be an outlier among site

15   A's dataset, and 2) the problem with the chip 402 is most likely in the top left region of the image.

The second chip 403 identified is out of range on 11 metrics while others from the same site only failed 2 or less. Without proceeding further, there is high confidence that this chip has problems. Apparent in a review of the metrics is that the

20   overall brightness of the chip, "Intensity All" 405, and the background "Image 5%" 406 are higher than any of the other chips at either site.

Overall, both sites appear to perform similarly. Most of the chips are out of range on only 0-2 metrics. The data analysis for this project confirms that chips 402 and 403 are outliers and that the rest of the data is overall very comparable.

25   As chips move from scanning through the QC Process they go through most of the steps listed in the embodiment shown in Fig. 1: Validate, ImageProcess, Visual QC, (Mask), Analysis, (Import), ValidateChp, Publish, Archive. Each step that a chip experiences is recorded in the Chip Process table, Fig. 5, along with any problems and fixes. Each record contains the experiment name, the process, a problem Id (or

30   0(zero) if no problem), the user, the date/time and a Current/History flag. Filename is also a field that records the filename in the Analysis or Import step. Rather than updating the existing records, new records are inserted with the Current/History flag

set to CURRENT. Any existing records with the same experiment name have their Current/History flag set to HISTORY.

Each QC process inserts a record as a chip is processed. Records contain experiment name, processId, operator, date/time, problemId and a current/history flag.

5   This creates an audit trail of each chip's history. Import and Analysis processes also contain the filename in the Filename column.

Two controlled vocabulary tables are CV_PROCESS, **Fig. 6**, and CV_PROBLEM, **Fig. 7**. In one embodiment, CV_PROCESS contains an ID and description of all processes in QC. Other embodiments have other fields to control

10   the workflow. CV_Problem contains Id and description of all problems. Other embodiments have additional fields containing severity information (e.g., warning, error, fatal error).

As shown in **Fig. 8**, the Chip table (VQC Pass/Fail) contains fields relating to a chip as it goes through the QC process. These include the experiment name,

15   pass/fail status, fail reason, pass/fail date, and all the image processing metrics and limits data. The NeedsMask field can be set to indicate that a chip should be masked, and the Masked field indicates that an image has been masked.

In one embodiment, records are inserted into the Chip table during the Image Processing step when the IP metrics are computed. The Visual QC process then

20   updates the record with pass/fail status and other information. However, there may be times when processes are done out of order or repeated, so it is important for processes to check the experiment name to determine if a chip is already in the Chip table before inserting a record. The ExperimentName column has a Unique constraint.

25   The Defect and Defect ROI tables may be considered one table and are divided only for historical reasons. The primary key, Defect Id, links the two tables. The DEFECT table, **Fig. 9**, contains one record for each masked region and is linked to the Chip table by the foreign key field, ChipId. This table contains the defect description. The DEFECT_ROI (defect region of interest) table, **Fig. 10**, also

30   contains one record for each defect and is also linked to the Chip table through a ChipId foreign key. This table contains the masked shape (rectangle or ellipse) and

the left, right, top, and bottom of the defect in both image (DAT file) and grid (CEL file) coordinates.

Fig. 11 provides an example of a table containing a list reasons for failing a chip or for masking a region.

5   With the addition of the ChipProcess table, several triggers have been added to the database. CHIP_PROCESS_INS_TR executes before insert into the ChipProcess table. This function checks to see if there is an existing record in ChipProcess with the same ExperimentName as the new record. If so, it uses the ChipId field from the existing record in the new record. If not, it uses ChipId_Seq.Next.

10   CHIP_PROCESS_INS_TR also changes the History field of all existing records with the same ExperimentName to 'HISTORY' and sets the field to 'CURRENT' in the new record.

CHIP_PROCESS_DEL_TR executes before delete on the ChipProcess table. If the deleted record has a 'CURRENT' History field, this function updates the most

15   recent previous record (using the Date/Time field) having the same ExperimentName, if any, to 'CURRENT'.

Several ChipDefects tables contain information on the image processing metrics and limits:

IP_METRICS –the metric name and bit position (if any) in IP_FailFlags

20   IP_TESTLIMITS –upper and lower limits of metrics, by chip type and scanner setting

IP_DEFECT – List of possible defects detected by the metrics

IP_METRIC_DEFECTS – Associates metrics with defects

IP_KNOWN – chip types that have metric limits. It takes a while for

25   limits to be developed for new chip types.

IP_LIMITSVERSION – Version of the limits used to calculate the fail bits. Versions may be updated as limits change as more data is generated and evaluated.

30   Information from several tables in the Affymetrix® ProcessDB database are also used by an embodiment of the present invention. These tables are accessed via a database link to ProcessDB. In addition the CHIP_HYB_SCAN_INFO table in the

CC_CHECK schema is updated on a regular basis during batch processing, which typically will be performed overnight when user demand is low, and contains scanner and fluidics information. All these tables are accessed through a database link to the Affymetrix® LIMS 3 Oracle for instance. The different fields used by the present

5   invention are shown in **Fig. 12.**

Fig. 13 illustrates the process flow of an embodiment of the present invention. The process comprises the following steps: Launch the centralized application and load with the previous day's scans **130**; Open chips without metrics and align the grid if an error message appears stating the grid needs alignment **131** (see Affymetrix®

10   MAS 5.0 User Guide, incorporated herein by reference, for grid alignment instructions); Generate metrics of the rows without metrics **132**; If the metrics are not within the limits (numbers are red), then fail the chip and select the appropriate reason for failure **133**; Open the chips listed on the centralized application which have not been passed or failed and visualize by looking for defects **134**; Zoom in on each

15   quadrant of the image (see Affymetrix® MAS 5.0 User Guide), pass if no defects are seen **135**; If there is a defect which is less than five percent of the image, then launch masking program **136**; Fail if the defect is greater than five percent **137**; and Save information on the centralized application **138**.

Hardware embodiments for the process of **Fig. 13** include designated QC

20   computer work stations in the analysis room. Additional software may include, for example, a masking program (such as QUALMS, Gene Logic Inc., Gaithersburg, Maryland USA), Affymetrix® Microarray Analysis Suite (MAS), and automated quality control program (such as autoqc.exe Gene Logic Inc., Gaithersburg, Maryland USA).

25   Fig. 14 illustrates a process of an embodiment of the present invention to mask defective areas on a chip. The process comprises: Launch, for example, a masking application from the centralized application of the present invention **140**; Zoom in on the defect **141**, for example, by clicking on "zoom," then move the cursor to the defect and left click to zoom in -- Right click to zoom out; Click on "Add/Delete

30   ROI" **142**; Click on "Ellipse" or "Rectangle" to choose the mask shape **143**; Click to the upper left of the defect, then drag the cursor to the lower right and click again to make the ellipse or rectangle enclose the defect **144**; A box will pop up which says

"Defect Type" -- Choose from the scroll down list, the best description of the defect 145; Repeat the process 146 beginning at 141 above for each defect on the chip; To remove an ellipse or rectangle, click on "Add/Delete ROI" and then right click on the desired area; Click on "Export" to save when all of the masking is complete for this
5   chip 147; Enter the operator name and password as directed by the screen and click "OK" 148; Click on "Save" on the next prompt to load this information into the database 149; and Click "End" when the original screen returns.

A further embodiment of the present invention involves a software application accessing a database that stores all of the information, all of the paths found, all of the
10   metrics, and all of the thresholds; and then initiates some user interaction , for example, allowing manual override of a pass/fail. This provides, in essence a data management application.

An aspect of the present invention involves taking each individual chip and calculating the series of metrics for that chip. For example, with thirty separate
15   numbers for a chip, based on those thirty numbers for each particular chip type, there is a set of thresholds. For each metric, there may be an upper acceptable limit and a lower acceptable limit (see, e.g., "Image Processing Parameters" in **Fig. 4**). There may also be a type of a hierarchy of metrics such that for certain metrics, an out of range chip will be automatically failed while for others, it may act only as a warning,
20   triggering manual inspection of those chip. Accordingly, in an embodiment of the present invention, a manual component remains.

In a further embodiment, the inventive methodology may be written in a Visual Basic program accessing an Oracle® database where all the metrics are stored. When a new chip is released , for example, from Affymetrix®, an embodiment of the
25   invention runs through the process of defining with new metrics, or reusing the old metrics but defining new thresholds.

In an additional embodiment, if a metric is determined to be relatively unreliable a predictor of quality of the chip, it is usually assigned a lower weight, however is not dropped entirely. Further, if a metric has a tendency to flag chips that
30   are actually passing, one option is to expand the threshold for passing and failing, then periodically assess whether the threshold requires further adjustment because too many are failing or too many are passing.

In some instances, the scanner may be the source of variability. The same metrics may be used to validate the scanner. The metrics as a whole are useful for identifying variability of the scanners and separate metrics may also be developed for the scanner. Occasionally, for example, when a scanner validation process is

5   performed and one metric appears to be very good at highlighting differences between scanners, this may lead to the metric being assigned increased weight in the quality control process. Without the present invention, the QC process slows down significantly and accuracy suffers in terms of judgment made on chip quality.

Once all the metrics have been run on the chips, the output is visually

10   presented on a suitable display. Each row in the listing represents one chip that has been scanned. Moving across the row is either various information about that chip, or further to the right, some of the actual metrics.

In another embodiment, metrics that are flagged can be displayed using some form of highlighting, such as causing the flagged metrics to appear red in color on the

15   graphical user interface (GUI) display screen. This allows the user to readily identify the metrics that stand out. Further embodiments may provide a summary of how many metrics for a given chip have failing values. For example, the probes that fall outside of a certain brightness range may fail, while others that are more marginal may require researchers to visually observe the result.

20   In an embodiment of the present invention, the data may be saved permanently in a large database. One storage scheme is cumulative: as more data is saved to the database, the database dynamically builds on the new data. An alternate embodiment does not utilize a dynamic process, however, the database allows researchers to access stored information such as historical numbers and process control variations, allowing

25   the values for the various metrics to be viewed for changes with time.

An embodiment of the present invention collects, for example, Affymetrix®️ information and enters it into the database. Each individual spike and its intensity are required to be provided in reports that are generated by Affymetrix®️ MAS. (Affymetrix provides the software for generating reports which are then returned to

30   Affymetrix)

The Affymetrix®️ Laboratory Information Management System (LIMS) is a database that captures information about the scanned chips and related processes in

the lab. LIMS captures data on how the chips are run, how they were scanned on the scanner, which scanner, etc. The MAS software provides instrument control for the scanner, array image acquisition and analysis, and communicates with the LIMS software. After the chip is scanned, the MAS updates LIMS by publishing gene

5   expression data and sample history, and monitoring and providing experiment protocols and conditions.

Another embodiment of the present invention functions independently of MAS. In this embodiment, the tissue is managed by LIMS from the time it goes on the chip up until the QC step. The present invention performs the QC procedure then,

10 downstream, the QC LIMS resumes control to perform the analysis and publishing.

A further embodiment of the present invention allows a specific chip to be selected for display, for example, on a computer monitor. Through the use of a pointing device (mouse, track ball, touch screen, etc.) controlling a cursor on the display screen, for example, a button (link) is selected to open up the record for the

15 chip in MAS so that the operator can view the actual scanned image. Accordingly, an embodiment of the present invention interacts with MAS Therefore, instead of physically handling the chip or physically analyzing the chip, visual inspections may be made through the present invention.

The operator can view all the chip data and select which data records to open.

20 Multiple chip data records may be opened at a time. The selection of particular data, in a further embodiment, is handled through a filter window, such as shown in **Fig. 4**. The filter window allows the operator to select the desired data from the database. For example, the desired data may be for chips scanned during a certain date range, or the user may wish to view only passing chips, or only failing chips. For each of the

25 metrics, specific ranges may be selected, and, if desired, the user can select one or specific metrics. As a result, the operator can selectively view the chips that fall within the desired range on a given metric.

The preceding embodiment is particularly useful for researchers wishing to redefine the threshold limits. A researcher can review the threshold limits at a certain

30 point, then determine how many pass and how many fail, as opposed to, setting it at another level. The threshold limits may change from chip to chip, however all of the

metrics are designed to be calculated on every type of chip set. The present invention is not chip set specific and, therefore can be universally applied.

Even if chips are processed differently, the metrics themselves may still be useful. For example, the thresholds for brightness may be tied to the manner in which

5   the chips are processed even when there should be little deviation in chip processing. Therefore, this embodiment would be useful in assessing changes in chip characteristics related to changes in processing. The metrics can help identify what changes are occurring and whether they might affect the resulting expression data. Such metrics will be an important factor in the identification of specific ranges.

10   In addition, different limits can be assigned for each array type. Such metrics will be taken in combination with other factors, for example, whether a group of samples was processed on a given day, or whether they were scanned using a different scanner. The Affymetrix® database will include data identifying the scanner that was used to scan a given chip, the dates and times when the chip was scanned,

15   etc., however, the Affymetrix® data will not include information about the sample or any processing that may have occurred prior to placing the sample onto the chip.

In accordance with an embodiment of the present invention, visual inspection can occur using a computer generated image, rather than directly inspecting the chip set itself. Often, physical defects such as scratches are impossible to see physically.

20   Many of the problems that occur relate to how well the chip is stained. To evaluate this parameter, the fluorescence on the chip must be observed. Accordingly, in an embodiment of the present invention, fluorescence can be viewed as a variety of colors displayed on the computer display screen.

The system and method of the present invention provide a means by which

25   gene expression data obtained from microarrays can be automatically screened for quality using a number of different metrics selected to identify commonly occurring defects. This screening process maximizes integrity of the data and provides means by which a system user can select data according to his or her specific quality standards.

30   The foregoing examples are provided by way of explanation of the invention, not as a limitation of the invention. It will be apparent to those skilled in the art that various modifications and variations can be made in the present invention without

departing from the scope or spirit of the invention. For instance, features illustrated or described as part of one embodiment can be used on another embodiment to yield a still further embodiment. Thus, it is intended that the present invention cover such modifications and variations that come within the scope of the appended claims and

5 their equivalents.